

## FQE 307U

Fluorosilicone base compound

### Description

FQE 307U fluorosilicone is a base compound to be considered for applications exposed to non-polar fluids and solvents including fuels, oils and greases. This material typically exhibits the combination of excellent compression set with high tensile strength and elongation at break at low density.

### Key Features and Typical Benefits

- Excellent fuel and oil resistance
- Excellent heat resistance
- Good physical properties
- Very low compression set

### Typical Physical Properties

Typical properties of the uncured FQE 307U fluorosilicone			
Appearance			Opaque
Physical State			Solid
Density	JIS K 6249	g/cm <sup>3</sup>	1.45
Plasticity	JIS K 6249		350

<b>Typical properties of the vulcanized rubber</b>			
100 pbw FQE 307U fluorosilicone with 0.8 pbw 2,5-dimethyl-2,5-di(tert-butylperoxy)hexane (50%). Vulcanization conditions: 10min/170 °C, post-curing: 4h/200 °C in hot air			
Hardness	JIS K 6249	Shore A	70
Tensile strength	JIS K 6249	MPa	10.5
Elongation at break	JIS K 6249	%	260
Tear strength	JIS K 6252 Crescent	N/mm	14
Tear strength	ASTM D 624 die B	N/mm	18
Compression Set (22h/180 °C)	JIS K 6249	%	5

Using other peroxides might result in different mechanical properties.

<b>Properties after heat aging (Change)</b>	
70h/225 °C	
Hardness	+1 pt.
Elongation at break	-24%
Tensile strength	-19%

Typical properties are average data and are not to be used as or to develop product specifications.

### Potential Applications

FQE 307U fluorosilicone is an excellent candidate to consider for applications like:

- O-Rings
- Dynamic valves
- Diaphragms
- Seals and gaskets in contact with fuels, oils or greases

Customized ready-to-use compounds are available from Momentive.

### Processing Considerations

Crosslinking can be carried out with most peroxides commonly used for the press

molding. While the crosslinking agent is being incorporated, the temperature of the compound should not exceed 40 °C. The rolls of the mixing mill should always be well cooled.

### **Packaging**

FQE 307U fluorosilicone is available in 20 kg boxes.

### **Compliance**

FQE 307U fluorosilicone is not compositionally compliant with 21 CFR §177.2600.

### **Patent Status**

本書のいかなる内容も、関連特許が存在しないことを暗示したものではありません。またいかなる特許についても、その権利者による許可なしに、その特許が対象とする発明を実施するための許可、誘因または推奨を構成することはできません。

### **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### **Contact Information**

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

Telephone

<b>Americas</b>	<b>Latin America</b>	<b>EMEAI- Europe, Middle East, Africa &amp; India</b>	<b>ASIA PACIFIC</b>
+1 800 295 2392	<b>Brazil</b>	<b>Europe</b>	<b>China</b>
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American countries	<b>Mexico</b>	<b>India, Middle East &amp; Africa</b>	<b>Japan</b>
	+52 55 2169 7670	+ 91 44 71212207	+81 3 5544 3111
	Direct Number	Direct number*	Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b>
			+82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

**DISCLAIMER:**

**THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE**

**FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.