

## Tufel™ II 94306

### Description

Tufel II Silicone Rubber Compounds 94206 and 94306 are 20 and 30 durometer low volatile fast-cure addition cured silicone elastomers for extrusion and calendering. They may be used by themselves or blended to intermediate durometers. Applications include extruded tubings, profiles and calendered sheets.

### Key Features and Typical Benefits

- LV Bases Minimize Porosity and Post Cure
- Totally Peroxide-Free Cure System
- Broad Processing Window
- High Output Rates
- High Tear Strength
- Tight Surface Cure
- Non-blooming
- Translucency

### Typical Physical Properties

TYPICAL CHARACTERISTICS OF UNCURED TUFEL II SILICONE RUBBER - 94006 SERIES

PROPERTIES	94206	94306
Specific Gravity	1.07	1.10
Appearance	Translucent	Translucent

Polymer Classification (ASTM D-1418)	VMQ	VMQ
-----------------------------------------	-----	-----

TYPICAL RHEOLOGICAL PROFILE - MONSANTO RHEOMETOR MODEL 100 WITH  
3° ARC @ 177°C (350°F)

Minimum Viscosity	4.5-8.5	4-7
T1, Minutes	0.1-0.4	0.1-0.4
7 Min. Torque (lb./in.)	22-35	21-34

TYPICAL PHYSICAL PROPERTIES OF TUFEL II SILICONE RUBBER - 94006  
SERIES

ASTM METHOD	PRESS CURE - 10 MINUTES @ 177°C (350°F)	94206	94306
D-2240	Hardness, Durometer A	22	28
D-412	Tensile Strength, psi	1060	1350
	MPa	7.3	9.3
D-412	Elongation, %	1000	1100
D-624	Tear Resistance, Die B, ppi	125	170
	KN/M	22	30
D-412	Tensile Modulus @ 100% psi	63	85
	MPa	0.4	0.6

### Regulatory Compliance

- A representative sample of an analogous product to Tufel II 94306 met the requirements of USP Class VI and ISO 10993 under Good Laboratory Practices (GLP).
- Listed as UL 94 HB (File No. E205753)
- The ingredients are listed in the BfR recommendation XV “Silicones” <sup>(1)</sup>
- Compositionally compliant with 21 CFR 177.2600 – Rubber articles intended for repeated use<sup>(2)</sup>

(1) Producer of the final article needs to test and confirm that the final product meets the extraction limits of BfR XV or corresponding EU legislation.

(2) It is the responsibility of the user to determine that the final product complies with the extractive limitations and other requirements of 21 CFR 177.2600, under their specific manufacturing procedures.

### Patent Status

Standard copy to come

### Product Safety, Handling and Storage

Standard copy to come

### Limitations

Standard copy to come

### Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### Telephone

#### Americas

+1 800 295 2392

Toll free\*

+704 805 6946

Direct Number

\*All American countries

#### Latin America

##### Brazil

+55 11 4534 9650

Direct Number

##### Mexico

+52 55 2169 7670

Direct Number

#### EMEAI- Europe, Middle East, Africa & India

##### Europe

+390510924300

Direct number

##### India, Middle East & Africa

+ 91 44 71212207

Direct number\*

##### \*All Middle Eastern countries, Africa, India,

#### ASIA PACIFIC

##### China

800 820 0202

Toll free

+86 21 3860 4892

Direct number

##### Japan

+81 3 5544 3111

Direct number

##### Korea

+82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

**DISCLAIMER:**

**THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*Tufel™ es una marca comercial de Momentive Performance Materials Inc.

The use of the “™” symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.