

## SagTex™ DSA Silicone Antifoam

### SagTex\* DSA

#### Description

SagTex DSA silicone antifoam is a medium viscosity, highly potent antifoam emulsion that offers excellent foam control as well as excellent compatibility in a variety of surfactant concentrates and foaming systems. Compared to common silicone defoamers, it offers exceptional foam knockdown and durability, and greater compatibility in difficult surfactant systems, e.g., such as those rich in solvents and/or electrolytes.

#### Key Features and Benefits

- High antifoam efficiency in surfactant-rich systems
- Rapid foam knockdown
- Excellent foam control at temperatures up to 95°C (203°F)
- Long-term foam inhibition
- Easy dispersion in all foam systems
- Easy dispersion in hard water
- Long durability in acid and alkaline conditions
- No oily spots or lumps when diluted with water
- Compatibility with a variety of surfactant concentrates

#### Typical Physical Properties

|  |                    |
|--|--------------------|
| Appearance                               | Milky white liquid |
| Active Content, %                        | 20                 |
| Viscosity 25°C (77°F) (LVT No. 3,30 RPM) | 1000 cP            |
| Emulsifier Type                          | O/W, non-ionic     |

|                                    |     |
|------------------------------------|-----|
| Specific Gravity at 25/25°C (77°F) | 1.0 |
| pH                                 | 7   |

## Potential Applications

### TEXTILE PROCESSES

- Sizing
- Scouring
- Printing
- Finishing

## Product Usage

SagTex DSA silicone antifoam is a medium viscosity emulsion that can be easily transferred from its original package using piston pumps. Centrifugal pumps are not recommended, as they risk destabilizing, and in extreme cases, separating the emulsion. In low viscosity formulations, preliminary stability and compatibility studies must be conducted prior to formulation design.

If SagTex DSA silicone antifoam is intended to be used in surfactant concentrates (primarily surfactants, water and solvent), it is recommended that the product be dosed in as received, i.e., without any predilution. Following its addition, carry out slow to moderate mixing to ensure complete and homogenous dispersion of the antifoam. Typical levels of use range between 0.1 and 0.5% depending on the formulation and the degree of foam control required.

For process applications, we recommend prediluting SagTex DSA silicone antifoam with cold water in a ratio of 1:1 to 1:10. For high dilutions level, care must be taken to ensure stability of the dilution. Stability can be extended by adding small amounts of a suitable thickening agent, e.g., xantham gum or polyacrylates. Commercial biocides(a) containing 2-Methyl-4 Isothiazolin-3 ones and/or 2-Bromo-2-nitro-1,3-propanediol are very effective in this type of product.

A suggested starting concentration is typically between 0.1 and 2%, but this will vary

depending on the severity of the foaming problem.

(a) Biocides must be used in accordance with FIFRA regulations and manufacturer's guidelines.

## **Processing Recommendations**

### **Shake Tests**

Glass bottles containing a blend of a 0.5% w/w Sodium linearalkylbenzenesulphonate solution and 100 ppm of SagTex DSA silicone antifoam were vertically shaken using a laboratory wrist action shaker. Seven shakes were carried out; each one lasted progressively longer. (The first shake lasted less than 1 minute and the last one lasted 20 minutes.) Immediately at the end of each shake, residual foam height was recorded. Figure 1 below exhibits the results.

The data show the fast acting nature of SagTex DSA silicone antifoam, as well as its outstanding durability. SagTex DSA MB.indd\_Chemical Structures\_Image1.JPG

### **Recirculation Tests**

The following test evaluates the foam control performance of SagTex DSA silicone antifoam under fully dynamic conditions. 1000 ml of a 0.5% sodium dodecylbenzenesulphonate solution is placed in a 2000 ml volumetric cylinder heated to 77°C (171°F) and recirculated. As soon as the foam reaches 1800 ml, 100 ppm of antifoam is dosed and with the recirculation on-going, the foam height against time is recorded. The recirculation test is run for 300 seconds.

The foam profile of SagTex DSA silicone antifoam indicates fast defoaming, or initial foam collapse. The high activity of SagTex DSA silicone antifoam continues to suppress foam generation and to retain foam control for long periods of time. A competitive silicone antifoam emulsion is tested for comparison. SagTex DSA MB.indd\_Chemical Structures\_Image2.JPG

## **Patent Status**

Standard copy to come

**Product Safety, Handling and Storage**

Standard copy to come

**Limitations**

Standard copy to come

**SagTex\* DSA**

**Description**

SagTex DSA silicone antifoam is a medium viscosity, highly potent antifoam emulsion that offers excellent foam control as well as excellent compatibility in a variety of surfactant concentrates and foaming systems. Compared to common silicone defoamers, it offers exceptional foam knockdown and durability, and greater compatibility in difficult surfactant systems, e.g., such as those rich in solvents and/or electrolytes.

**Key Features and Benefits**

- High antifoam efficiency in surfactant-rich systems
- Rapid foam knockdown
- Excellent foam control at temperatures up to 95°C (203°F)
- Long-term foam inhibition
- Easy dispersion in all foam systems
- Easy dispersion in hard water
- Long durability in acid and alkaline conditions
- No oily spots or lumps when diluted with water
- Compatibility with a variety of surfactant concentrates

**Typical Physical Properties**

|  |                    |
|--|--------------------|
| Appearance                               | Milky white liquid |
| Active Content, %                        | 20                 |
| Viscosity 25°C (77°F) (LVT No. 3,30 RPM) | 1000 cP            |
| Emulsifier Type                          | O/W, non-ionic     |
| Specific Gravity at 25/25°C (77°F)       | 1.0                |
| pH                                       | 7                  |

## Potential Applications

### TEXTILE PROCESSES

- Sizing
- Scouring
- Printing
- Finishing

## Product Usage

SagTex DSA silicone antifoam is a medium viscosity emulsion that can be easily transferred from its original package using piston pumps. Centrifugal pumps are not recommended, as they risk destabilizing, and in extreme cases, separating the emulsion. In low viscosity formulations, preliminary stability and compatibility studies must be conducted prior to formulation design.

If SagTex DSA silicone antifoam is intended to be used in surfactant concentrates (primarily surfactants, water and solvent), it is recommended that the product be dosed in as received, i.e., without any predilution. Following its addition, carry out slow to moderate mixing to ensure complete and homogenous dispersion of the antifoam. Typical levels of use range between 0.1 and 0.5% depending on the formulation and the degree of foam control required.

For process applications, we recommend prediluting SagTex DSA silicone antifoam with cold water in a ratio of 1:1 to 1:10. For high dilutions level, care must be taken to ensure stability of the dilution. Stability can be extended by adding small amounts of a suitable thickening agent, e.g., xanthan gum or polyacrylates. Commercial biocides(a) containing 2-Methyl-4 Isothiazolin-3 ones and/or 2-Bromo-2-nitro-1,3-propanediol are very effective in this type of product.

A suggested starting concentration is typically between 0.1 and 2%, but this will vary depending on the severity of the foaming problem.

(a) Biocides must be used in accordance with FIFRA regulations and manufacturer's

guidelines.

## **Processing Recommendations**

### **Shake Tests**

Glass bottles containing a blend of a 0.5% w/w Sodium linearalkylbenzenesulphonate solution and 100 ppm of SagTex DSA silicone antifoam were vertically shaken using a laboratory wrist action shaker. Seven shakes were carried out; each one lasted progressively longer. (The first shake lasted less than 1 minute and the last one lasted 20 minutes.) Immediately at the end of each shake, residual foam height was recorded. Figure 1 below exhibits the results.

The data show the fast acting nature of SagTex DSA silicone antifoam, as well as its outstanding durability. SagTex DSA MB.indd\_Chemical Structures\_Image1.JPG

### **Recirculation Tests**

The following test evaluates the foam control performance of SagTex DSA silicone antifoam under fully dynamic conditions. 1000 ml of a 0.5% sodium dodecylbenzenesulphonate solution is placed in a 2000 ml volumetric cylinder heated to 77°C (171°F) and recirculated. As soon as the foam reaches 1800 ml, 100 ppm of antifoam is dosed and with the recirculation on-going, the foam height against time is recorded. The recirculation test is run for 300 seconds.

The foam profile of SagTex DSA silicone antifoam indicates fast defoaming, or initial foam collapse. The high activity of SagTex DSA silicone antifoam continues to suppress foam generation and to retain foam control for long periods of time. A competitive silicone antifoam emulsion is tested for comparison. SagTex DSA MB.indd\_Chemical Structures\_Image2.JPG

### **Patent Status**

Standard copy to come

### **Product Safety, Handling and Storage**

Standard copy to come

### **Limitations**

Standard copy to come

### Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### Telephone

| <b>Americas</b>                | <b>Latin America</b>                               | <b>EMEAI- Europe, Middle East, Africa &amp; India</b>                        | <b>ASIA PACIFIC</b>  |
|--------------------------------|--|--|--|
| +1 800 295 2392<br>Toll free*  | <b>Brazil</b><br>+55 11 4534 9650<br>Direct Number | <b>Europe</b><br>+390510924300<br>Direct number                              | <b>China</b><br>800 820 0202<br>Toll free<br>+86 21 3860 4892<br>Direct number |
| +704 805 6946<br>Direct Number | <b>Mexico</b><br>+52 55 2169 7670<br>Direct Number | <b>India, Middle East &amp; Africa</b><br>+ 91 44 71212207<br>Direct number* | <b>Japan</b><br>+81 3 5544 3111<br>Direct number                               |
| *All American countries        |  | <b>*All Middle Eastern countries, Africa, India,</b>                         | <b>Korea</b><br>+82 2 6201 4600  |

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

### DISCLAIMER:

**THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED**

**HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*SagTex™ es una marca comercial de Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.