

## SL4330 Cross-linker

Products for Paper Release Coatings

### Product Description

SL4330 solventless cross-linker consists of reactive hydride-polysiloxanes used to cure solventless and solvent-based release coatings. The thermal curing solventless release coating system is designed for use in the manufacture of release liners for pressure sensitive tapes and labels. This cross-linker was mainly designed to enhance the performance of solventless and solvent based release coatings on both paper and filmic substrates. One- and two- side constructions are possible.

### Key Features and Typical Benefits

- Fast, low temperature cure
- Low extractable silicones
- Stable release values
- Excellent anchorage
- Extended bulk bath life
- Use for filmic and paper substrates

### Typical Physical Properties

Property	Value
Type/use	Cross-linker
Viscosity, cps, 25°C	20 - 40
Density, g/ml	0.994
Flash Point, closed cup, °C	123

Typical properties are average data and are not to be used as or to develop specifications.

## **Applications**

The solventless release coating system containing SL4330 can be applied by any of the methods now being used commercially for solventless (and solvent based) silicone. These include three rolls differential offset gravure and various multiple smooth rolls configurations. Heat should be applied immediately after coating to initiate cure. Best results are obtained with zoned ovens. Operating the first oven zone at 90-120°C will allow the coating to level, forming a continuous film before cure is initiated. Subsequent oven zones should be sufficiently high to achieve the required web exit temperature. Actual temperatures required for complete cure will be highly dependent on the performance of the oven and machine conditions. In general, minimum web temperature must be maintained a finite time (= dwell time) to obtain complete cure the time being dependent on oven length and the line speed.

## **Specifications FDA status**

The SL6000, SL6100, SL6500, SL6700 and SL7000 multi-component system containing SL4330 as cross-linker complies with FDA regulations 175.320, resinous and polymeric coatings for polyolefin films 176.170, components of paper and paperboard in contact with aqueous and fatty foods and 176.180, components of paper and paperboard in contact with dry foods for use as release surfaces for pressure sensitive adhesives as long as the platinum content does not exceed 100 ppm.

## **Containers**

25 kg pails

180 kg drums

## **General Considerations for Use**

SL4330 can be used like the other cross-linkers SL6020-D1 and SS4300C. Specific information about mixing procedures can be found in technical data sheets of the solventless (and solvent based) products, while specific formulations can be obtained at the technical service department of Momentive.

## **Classification, Toxicity, Precautions**

SL4330 cross-linker will generate flammable hydrogen gas upon contact with strong acids, bases or oxidizing agents. Do not reuse the container.

### Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392	<b>Brazil</b>	<b>Europe</b>	<b>China</b>
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202

+704 805 6946 Direct Number	Direct Number	Direct number	Toll free +86 21 3860 4892 Direct number
*All American countries	<b>Mexico</b> +52 55 2169 7670 Direct Number	<b>India, Middle East &amp; Africa</b> + 91 44 71212207 Direct number*	<b>Japan</b> +81 3 5544 3111 Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b> +82 2 6201 4600

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