

Silopren™ LSR 4060

Product Description

Silopren LSR 4060 is a two-component liquid silicone rubber for injection molding processes suitable for the production of parts for healthcare devices such as variety of molded fluid and drug delivery device components, respiratory masks, sterilization mats, diaphragms, o-rings and infant care applications.

Key Features and Typical Benefits

- Excellent processing
- Biocompatibility USP CLASS VI and ISO 10993 (parts 5, 6, 10, 11)
- High stability to ozone and ultraviolet light
- Neutral odor and taste
- Sterilizable with ethylene oxide, steam and gamma radiation
- Good transparency
- High thermal stability
- High recovery after puncture

Typical Physical Properties

Typical properties of the rubber:			
		A-part	B-part
Appearance		translucent	translucent
Viscosity in Pa.s $\gamma = 10 \text{ s}^{-1}$ at 20 ° C	DIN 53018	600	600
The pot-life of the mixture of the two components (closed vessel) at 20 ° C is three days.			
Increased temperatures reduce the pot-life.			
Typical properties of the vulcanisate:			
Mixing ratio of components A : B = 1 : 1.			
Vulcanisation: 10 min. 175 °C + 4 hrs. 200 °C post cure			
Density	DIN 53 479 A	g/cm ³	1.13
Shore A hardness	DIN 53 505		60
Tensile strength	DIN 53 504 S2	N/mm ²	10
Elongation at break	DIN 53 504 S2	%	450
Tear strength	ASTM D 624 die B	N/mm	30
Compression set	DIN 53 517 (22 h at 175 ° C)	%	25

Typical properties are average data and are not to be used as or to develop specifications.

Regulatory Compliance

- A representative sample of Silopren LSR 4060 met the requirements of USP Class VI (maximum contact time with human tissue 29 days) and ISO 10993 under Good Laboratory Practices (GLP).
- The ingredients are listed in the BfR recommendation XV “Silicones” ⁽¹⁾
- Compositionally compliant with 21 CFR 177.2600 – Rubber articles intended for repeated use⁽²⁾
- Tested according Eur. Pharmacopia VI 3.1.9.

⁽¹⁾ Producer of the final article needs to test and confirm that the final product meets the extraction limits of BfR XV or corresponding EU legislation.

⁽²⁾ It is the responsibility of the user to determine that the final product complies with the extractive limitations and other requirements of 21 CFR 177.2600, under their specific manufacturing procedures.

Processing Recommendations

Ready-to-use mixtures (of the components A and B) are fed directly to the injection-molding machine from the original containers by means of a metering and mixing unit. The mixture, consisting of the two components in the ratio 1:1, is injected into the heated mold. At mold temperatures of 170 - 230°C, the addition-crosslinking silicone rubber typically vulcanizes, without any dissociation products, within a few seconds. High curing speed and easy demolding can help enable fully automated production of a large number of articles in short cycle times.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information

Email

commercial.services@momentive.com

Telephone

Americas

+1 800 295 2392

Toll free*

Latin America

Brazil

+55 11 4534 9650

EMEAI- Europe, Middle East, Africa & India

Europe

+390510924300

ASIA PACIFIC

China

800 820 0202

+704 805 6946 Direct Number	Direct Number	Direct number	Toll free +86 21 3860 4892 Direct number
All American countries	Mexico +52 55 2169 7670 Direct Number	India, Middle East & Africa + 91 44 71212207 Direct number	Japan 0120-975-400 Toll free +81 27620 6182 Direct number
		*All Middle Eastern countries, Africa, India, Pakistan, Bangladesh, Sri Lanka.	Korea +82 2 6201 4600 Direct number
			South East Asia, Australia & New Zealand +60 3 9206 1543 Direct number*
			*South East Asia countries (Malaysia, Singapore, Thailand, Indonesia, Vietnam, Philippines, Cambodia, Myanmar / other countries located in Pacific region).

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY "SUPPLIER"), ARE SOLD SUBJECT TO SUPPLIER'S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.



2750 Balltown Road,
Niskayuna, NY 12309, USA
momentive.com

Copyright 2024 Momentive Performance Materials Inc. All rights reserved.